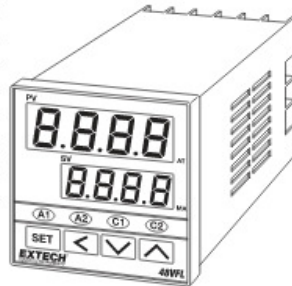
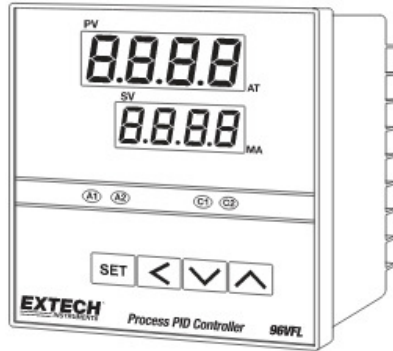


FRONT PANEL DESCRIPTION :



- PV— Process Value
- SV— Setting Value
- AT— Auto tuning LED
- MA— Manual mode LED
- A1— Alarm 1 LED
- A2— Alarm 2 LED
- C1— Control 1 LED
- C2— Control 2 LED



— SET KEY. Press once to access the next programmable parameter. Press and hold this key for 5 seconds to reset alarm timer.



— UP KEY. Press to increase the set point or parameter value.



— DOWN KEY. Press to decrease the set point or parameter value.



— SHIFT KEY. Press the shift key for 5 seconds to execute Auto Tune process (Yes. 1 mode). To abort an Auto Tune process, press and hold the shift key for 5 seconds.



— Press the SET and UP keys once to return the normal operation.

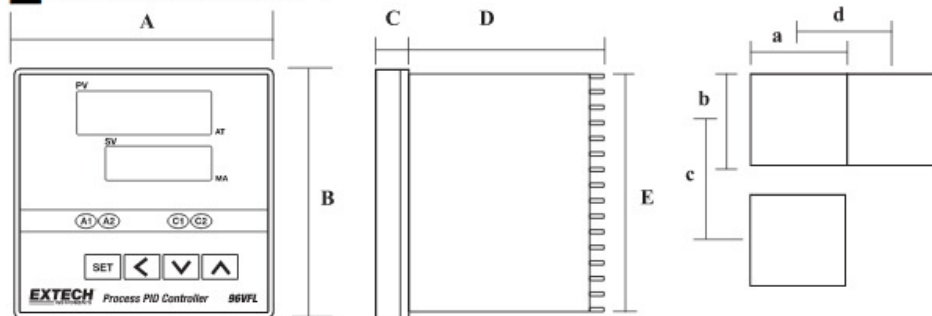


— LEVEL KEYS. Press and hold the SET & SHIFT keys simultaneously for 5 seconds to select the programming level, and then press the SET key to enter the selected level.



— Press the UP & DOWN keys simultaneously for 5 seconds to access “LnLo” & “LnHi” parameters.

PANEL CUTOUT :



Model	A	B	C	D	E	a	b	c	d
48VFL	48	48	6	100	45	45+0.5	45+0.5	60	48
96VFL	96	96	10	80	91	92+0.5	92+0.5	120	96

(Units: mm)

